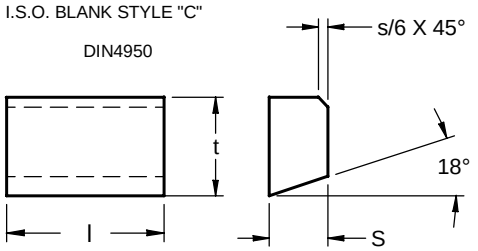
| Tungste-Met | Style | ISO TIP "C" | |
|---|---|---|---|



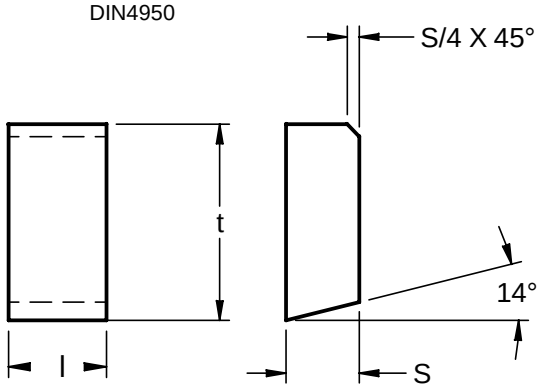

| No. | S | t | l |
|---|---|---|---|
| C5 ISO | +.012 -.000 | +.012 -.000 | +.012 -.000 |
| C6 ISO | +.012 -.000 | +.012 -.000 | +.012 -.000 |
| C8 ISO | +.012 -.000 | +.012 -.000 | +.016 -.000 |
| C10 ISO | +.012 -.000 | +.012 -.000 | +.016 -.000 |
| C12 ISO | +.012 -.000 | +.016 -.000 | +.024 -.000 |
| C16 ISO | +.012 -.000 | +.016 -.000 | +.024 -.000 |
| C20 ISO | +.016 -.000 | +.016 -.000 | +.024 -.000 |
| C25 ISO | +.016 -.000 | +.024 -.000 | +.024 -.000 |
| C32 ISO | +.016 -.000 | +.024 -.000 | +.039 -.000 |

| Insert | s (mm) | t (mm) | l (mm) | s (in) | t (in) | l (in) | Notes |
|---|---|---|---|---|---|---|---|
| C5 ISO | 2 | 3 | 5 | .079 | .118 | .197 | |
| C6 ISO | 2.5 | 4 | 6 | .098 | .158 | .236 | |
| C8 ISO | 3 | 5 | 8 | .118 | .200 | .315 | |
| C10 ISO | 4 | 6 | 10 | .158 | .236 | .394 | |
| C12 ISO | 5 | 8 | 12 | .200 | .315 | .472 | |
| C16 ISO | 6 | 10 | 16 | .236 | .394 | .630 | |
| C20 ISO | 7 | 12 | 20 | .276 | .472 | .787 | |
| C25 ISO | 8 | 14 | 25 | .315 | .551 | .984 | |
| C32 ISO | 10 | 18 | 32 | .394 | .709 | 1.260 | |

| Tungste-Met | Style | ISO TIP "D" | |
|---|---|---|---|

I.S.O. BLANK STYLE "D"

DIN4950




| No. | S | t | l |
|---|---|---|---|
| D3 ISO | +.012<br>-.000 | +.016<br>-.000 | +.012<br>-.000 |
| D4 ISO | +.012<br>-.000 | +.016<br>-.000 | +.012<br>-.000 |
| D5 ISO | +.012<br>-.000 | +.016<br>-.000 | +.012<br>-.000 |
| D6 ISO | +.012<br>-.000 | +.024<br>-.000 | +.012<br>-.000 |
| D8 ISO | +.016<br>-.000 | +.024<br>-.000 | +.016<br>-.000 |
| D10 ISO | +.016<br>-.000 | +.024<br>-.000 | +.016<br>-.000 |
| D12 ISO | +.016<br>-.000 | +.024<br>-.000 | +.016<br>-.000 |

| Insert | s (mm) | t (mm) | l (mm) | s (in) | t (in) | l (in) | Notes |
|---|---|---|---|---|---|---|---|
| D3 ISO | 3 | 8 | 3 | .118 | .315 | .118 | |
| D4 ISO | 4 | 10 | 4 | .158 | .394 | .158 | |
| D5 ISO | 5 | 12 | 5 | .197 | .472 | .197 | |
| D6 ISO | 6 | 14 | 6 | .236 | .551 | .236 | |
| D8 ISO | 8 | 16 | 8 | .315 | .630 | .315 | |
| D10 ISO | 10 | 18 | 10 | .394 | .709 | .394 | |
| D12 ISO | 12 | 20 | 12 | .472 | .787 | .472 | |